

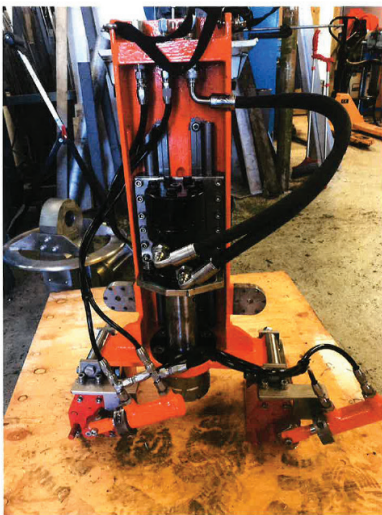
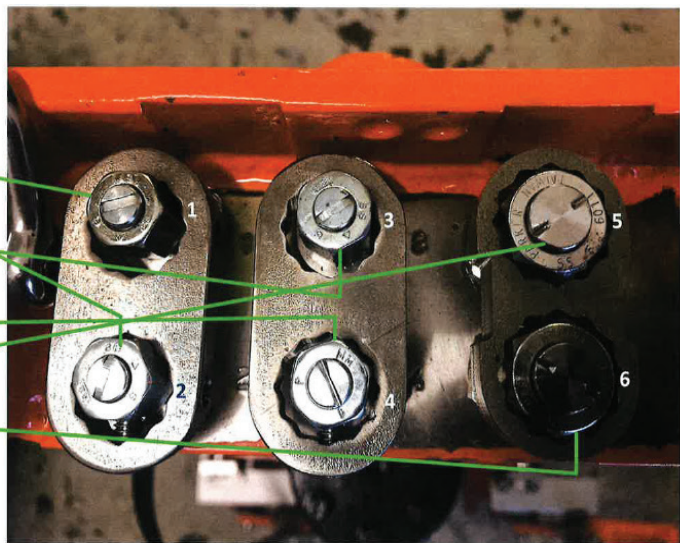
Grumek Drilling Tool

- Simplified Manul

This simplified manual for Grumek Drilling Tool shows how to connect and use the tool.

Hose connection scheme

- 1: De-activation of magnet 150-210 Bar
- 2: Activation of magnet 150-210 Bar
- 3: Drill feed in 50-210 Bar
(Preadjusted w/ pressure regulator to 30 Bar)
- 4: Drill feed out 50-210 Bar
- 5: Pressure Motor 140 Bar, 30-60 lpm
- 6: Return Motor
- 7: Leak Oil (Tank)



Drilling tool in standing position



For easily measuring drilling depth. Nut for adjustable drilling depth. Nut can easily be removed for maximum drilling depth.



Drilling tool connected to pipe. B! The dimensions of the pipe must be at least 450 mm. diameter.